**F-3000 Series Mating Flange Grounding Kit Instructions**

**INSTALLATION IN STEEL (CONDUCTIVE) PIPE**
(Shown with F-3200 transmitter)

**Flow direction**

**Note 1.** Using a #21 (0.159”) drill bit, drill a ½” deep hole in edge of each mating flange. Tap each hole using a 10-32 tap. Secure the ring connectors (provided) and grounding wires to the flange using the green grounding screws (provided).

(Alternate method: Weld 10-32 studs (not provided) to the flange faces and attach ring connectors with 10-32 nuts (not provided).

**Note 2.** Provide a ground connection at the input power terminals inside the transmitter enclosure.

**Note 3.** Provide a quality earth ground connection to the meter.

From best to worst, grounding options include:
1. Earth grounding rod driven into the soil.
2. Earth wire connected directly to the building electrical service panel.
3. Earth wire connection inside an electrical outlet near the meter.
**Note 1.** Using a #21 (0.159”) drill bit, drill a ½” deep hole in edge of each mating flange. Tap each hole using a 10-32 tap. Secure the ring connectors (provided) and grounding wires to the flange using the green grounding screws (provided).

(Alternate method: Weld 10-32 studs (not provided) to the flange faces and attach ring connectors with 10-32 nuts (not provided).

**Note 2.** For meters provided with a grounding electrode connect grounding wire to terminal on the meter neck as shown.

**Note 3.** Provide a ground connection at the input power terminals inside the transmitter enclosure.

**Note 4.** From best to worst, grounding options include:
1. Earth grounding rod driven into the soil.
2. Earth wire connected directly to the building electrical service panel.
3. Earth wire connection inside an electrical outlet near the meter.